

Synthesis of hexadecylbenzene sulfonate and its application in alkali-free flooding systems

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Abstract Hexadecylbenzene sulfonate was synthesized using aluminum trichloride catalyzed Friedel–Crafts reaction with hexadecyl linear internal olefin to benzene, sulfonated by chlorosulfonic acid, and neutralized with sodium hydroxide. The structure of the synthesized hexadecylbenzene sulfonate was characterized by infrared spectroscopy and mass spectroscopy. Surfactant mixtures were formulated by the synthesized hexadecylbenzene sulfonate and Kelamayi petroleum sulfonate. The results showed that the surfactant mixtures could reduce the interfacial tension to ultra-low values in the presence as well as the absence of polymer, at a very low concentration. The surfactant/polymer systems had a good thermal stability. The recovery factor was 59.85 % of original oil in place when the surfactant/polymer slug size was 0.3 pore volume of the core, compared with 45.59 % in case of water flood.

Keywords Synthesis · Hexadecylbenzene · Sulfonate · Alkali-free · Interfacial · Tension

Introduction

Much oil remained trapped in the pores and capillaries of petroleum reservoir rock after secondary recovery. In order

to drive them out, the capillary number should be maximized by either increasing viscosity or reducing interfacial tension (Al-Sahhaf et al. 2002); it was found that the residual oil saturation might be close to zero, if the interfacial tension between oil and water was reduced to ultra low ($<10^{-2}$ m/Nm) (Foster 1973). In the past, alkali-surfactant-polymer (ASP) flooding method was widely used in China (Cui et al. 2011). Alkali and surfactant had a synergistic effect in reducing the interfacial tension (Liu et al. 2007). However, the addition of alkali will cause the scaling problems, which will affect formation permeability, decrease pump inspection period (Li et al. 2012), and lead to polymer viscosity reduction. To avoid those side effects, organic alkali has been proposed; nevertheless, it is not cheap (Guerra et al. 2007). Petroleum sulfonate is a widely available, inexpensive oil displacement agent. Many researchers have reported its usage in the oil recovery (Chen et al. 2012; Hou et al. 2001). It was found that (Yang et al. 2005) hexadecylbenzene sulfonate could reduce the interfacial tension ultra-low values at low alkali concentrations when a phenyl group is located near the center of the alkyl chain.

In this study, we prepared hexadecylbenzene sulfonate by using hexadecyl linear internal olefin and benzene, sulfonating, neutralization, then combined with petroleum sulfonate used as oil displacement agents without using alkali.

Experimental

Apparatus and reagents

Hexadecyl internal olefin was obtained from Shanghai Qicheng Industrial Co., Ltd. Kelamayi petroleum sulfonate

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(KPS) was provided by the Kelamayi chemical plant, whose effective content is 44.56 %. Hydrolyzed polyacrylamide (HPAM) was supplied by Dagang Bohong Petroleum Chemical Company. The polymer has a degree of hydrolysis of 28 %, with the relative molecular weight of 2.5×10^7 . The water used in this experiment is the formation water. The total dissolved solid is 13,454 mg/L, containing 350 mg/L of calcium ion and 180 mg/L of magnesium ion. The reservoir temperature is 53.2 °C. The crude oil used for the present study was offered from the third block of Dagang oilfield Gangxi area in China. Aluminum trichloride, benzene, and sodium hydroxide were purchased from Tianjin Hongyan chemical reagent Company (AR grade) and Chlorosulfonic acid (AR grade) was purchased from West Asia chemical reagent Company. Measurement of FT-IR spectra was recorded on a Nicolet 8700 FT-IR spectrometer using KBr pellets.

MS analysis was performed using a Waters xevog2qtof mass spectrometer.

Measurements of the interfacial tension were made by the spinning-drop technique at 53.2 °C using a data physics interfacial tensiometer.

Synthesis

The synthetic route of hexadecylbenzene sulfonate was as follows: (Scheme 1).

Synthesis of hexadecylbenzene sulfonate

Aluminum trichloride (0.2 mol) was quickly added into a round bottom flask with 50 ml of benzene. Then, 0.05 mol of the hexadecyl internal olefin was added drop by drop using a mechanical stirrer at a speed of about 500 rpm. After the addition of the hexadecyl internal olefin, the system was kept at 65 °C for 5 h to ensure a complete reaction. After the reaction was finished, dilute hydrochloric acid was added to hydrolyze the aluminum trichloride. The mixture then was transferred to a funnel of 250 cm³ and allowed to separate. The upper layer was

collected and after vacuum distillation, the hexadecylbenzene was obtained. The synthesized hexadecylbenzene was put into a flask with a mechanical stirring (200 rpm) in the ice-water bath. The solution of chlorosulfonic acid in dichloromethane was dropped slowly from a funnel into the flask with the hexadecylbenzene/chlorosulfonic acid molar ratio kept at 1/1.1. After that the system was kept at room temperature for 2 h to continue the reaction. Then, the pH of the reaction mixture was maintained 7–8 by adding 30 % sodium hydroxide solution. Petroleum ether (bp 60–90 °C) was used to extract most of the unreacted hexadecylbenzene. The synthesized hexadecylbenzene sulfonate was dried and was next washed with ethanol. The final product was obtained after evaporation of the ethanol.

Results and discussion

Identification of structures

Infrared spectroscopy

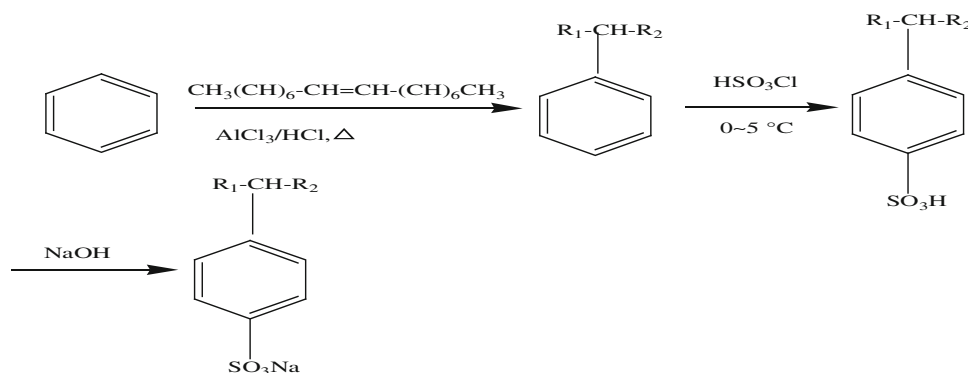
The infrared spectrum of the product is shown in Fig. 1 where the adsorption at 1,199, 1,044, 1,013, and 609 cm⁻¹ are the characteristic peaks of the sulfonic group; the adsorption at 721 cm⁻¹ refers to stretching vibration of the C-(CH₂)_n-C (*n* > 4); the adsorption at 2,924 and 2,854 cm⁻¹ refer to stretching vibration of the methylene; the adsorption at 1,462 and 1,602 cm⁻¹ are due to the stretching vibration of benzene skeleton, peaks at 837 and 690 cm⁻¹ are assigned to a p-substituted benzene ring vibration.

ESI-MS spectrum

The product was analyzed by ESI-MS in negative mode. The spectrum is shown in Fig. 2.

The ion at *m/z* 381.24 corresponds to [M-Na]⁻ of the hexadecylbenzene sulfonate, peaks at *m/z* 382.24, 383.24, and 384.24 are due to the isotopic peaks of the molecular

Scheme 1 Preparation of the hexadecylbenzene sulfonate



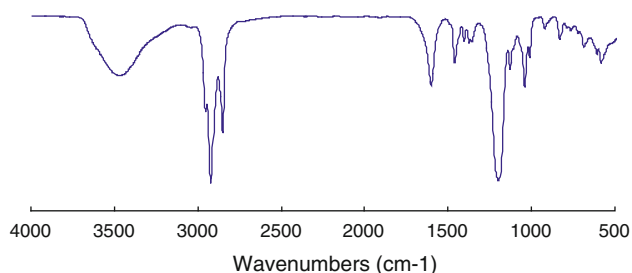


Fig. 1 Infrared spectrogram of hexadecylbenzene

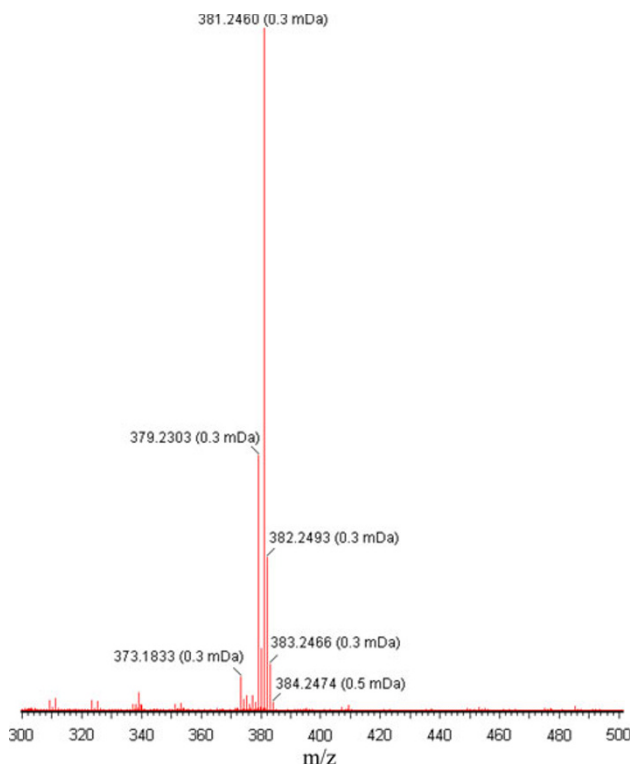


Fig. 2 MS spectrum of hexadecylbenzene sulfonate

ions. The ion at m/z 379.23 may be the deprotonated molecular ion.

Measurement of oil–water interfacial tensions

It could be obtained from Fig. 3 that single KPS solutions or hexadecylbenzene sulfonate could not reduce the interfacial tension to ultra-low values. So, the mixed surfactant systems were investigated. The two surfactants concentrations in the solutions were changed from 0.025 to 0.3 % (mass ratio), respectively, the lowest interfacial tension values between oil and mixed surfactant solutions are shown in Table 1.

Table 1 showed the binary mixtures of surfactants had synergistic effects. The minimum interfacial tension value

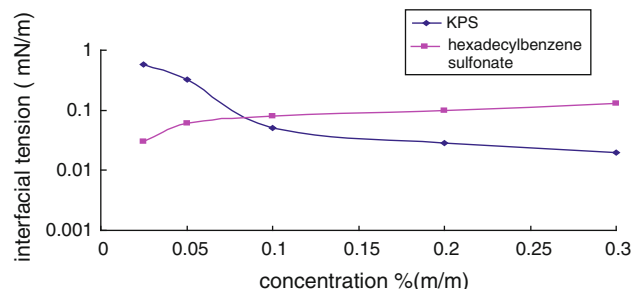


Fig. 3 The lowest dynamic interfacial tension values at different surfactant concentration

Table 1 The lowest interfacial tension value of the surfactant mixtures

KPS concentration (%)	Hexadecylbenzene sulfonate (%)	Interfacial tension mN/m
0.1	0.1	7.92×10^{-2}
0.1	0.05	1.50×10^{-1}
0.05	0.1	6.42×10^{-2}
0.05	0.05	2.42×10^{-2}
0.025	0.025	1.31×10^{-3}
0.02	0.01	4.38×10^{-2}
0.015	0.015	2.45×10^{-4}
0.01	0.02	1.31×10^{-3}
0.01	0.01	1.50×10^{-2}
0.005	0.01	1.05×10^{-3}

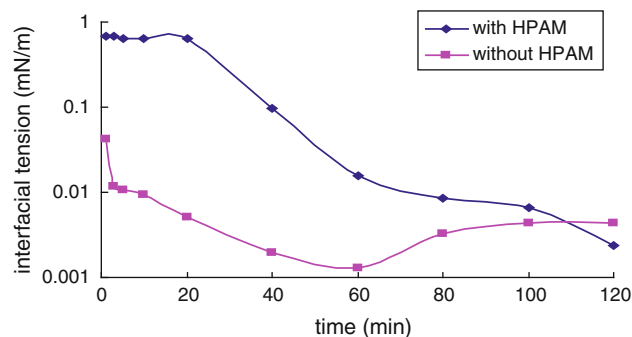


Fig. 4 Dynamic interfacial tension values at different times

was 2.45×10^{-4} mN/m, when the surfactant concentration was 0.015 % KPS + 0.015 % hexadecylbenzene sulfonate; the mixed surfactant system could lower the oil/water interfacial tension to ultra low even when the total concentration of surfactant is 0.015 % (0.005 % KPS + 0.01 % hexadecylbenzene sulfonate). However, in view of the effect of adsorption, the surfactant mixture that contained 0.025 % KPS + 0.025 % hexadecylbenzene sulfonate was used as oil displacement agent. To investigate the presence of HPAM on the interfacial tension between the

Fig. 5 Dynamic interfacial tension values at different aging time

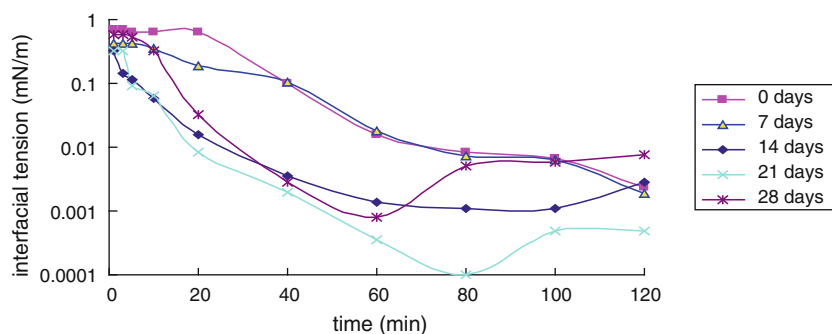
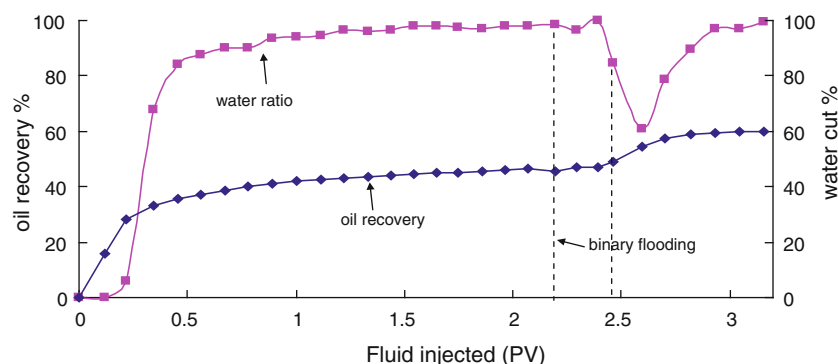


Fig. 6 Relation between injection fluid porous volume and oil recovery, water cut



oil and surfactant solutions, the HPAM was added to the surfactant formation to compare with that without polymer; the concentration of the HPAM solution was 1500 mg/L and the experiments were carried out at 53.2° (reservoir temperature).

Two curves were drawn by plotting interfacial tension against time; the results are illustrated in Fig. 4.

Figure 4 exhibited the mixed surfactant solutions (0.025 % KPS + 0.025 % hexadecylbenzene sulfonate) that could reduce the interfacial tension to ultra-low values in the presence or absence of polymer. However, the interfacial tension increased later in the absence of polymer, this is because the oil drops were stretched and broken for many times during the experiments, which broke the formed equilibrium. The time to reach the ultra-low value was longer than the solution that without polymer. The reason is that the addition of polymer increased the viscosity of the solution; thus, the speed of the surfactant mixture spreading to the oil/water interface was decreased. With polymer, the interfacial tension at 120 min was lower than that of without polymer, this is due to the surfactant diffusion in the solution that with polymer did not reach the point that the system had the lowest interfacial tension value.

Thermal stability of the surfactant–polymer system

The prepared surfactant–polymer solutions were put into sealed glass tubes, maintained at 53.2 °C. They took a tube out and measured the interfacial tension between oil and solutions. The results are shown in Fig. 5.

It is seen from Fig. 5 that the surfactant–polymer systems could reduce the interfacial tension to ultra-low values even when placed 28 days at 53.2 °C. The interfacial tension was first gradually decreased with time to the lowest value (near 10^{-5} mN/m) at 21 days and then increased. Also, the time to reach ultra low was shortened from 78 to 15 min, and then was prolonged to 25 min. This is because the dissolved oxygen in the surfactant–polymer solution accelerated thermal degradation of the polymer, which results in loss of viscosity, thus, which speeds up the transfer rate at the interface and shortens the time that needs to reach the ultra-low values. The existence of oxygen also causes the degradation of the surfactant, making the interfacial tension rise and prolongation of time (Ma et al. 2008).

Sand-pack core flooding test

A sand-pack core flooding test was performed at 53.2 °C in sand-packed tube (30 cm long and 1.80 cm in diameter). Its permeability to water was 876 mD and the porous volume was 26.5 ml. The core was first saturated with the desired crude oil sample, and then flooded with water until water cut was more than 98 %. Next, 0.3 PV of polymer/surfactant (1,500 mg/L HPAM + 0.025 % KPS + 0.025 % hexadecylbenzene sulfonate) was injected at 0.6 mL/min. After polymer/surfactant flooding, water was injected until water cut was more than 98 %. The results are given in Fig. 6.

As shown in Fig. 6, the water ratio of the effluent increased rapidly with the increase of the oil recovery after

the injection of the polymer–surfactant mixture; the water ratio first decreased and then again increased and some of the residual oil was also recovered during this process. The final oil recovery was 59.85 %, and the enhanced oil recovery by the surfactant–polymer flooding increased the ultimate recovery by 14.26 %.

Conclusions

Hexadecylbenzene sulfonate was synthesized and characterized. When mixed with Kelamayi petroleum sulfonate, the surfactant mixtures could reduce Dagang crude oil/connate water interfacial tension to a magnitude of 10^{-3} – 10^{-4} mN/m at a very low concentration in the presence or absence of polymer. The surfactant–polymer system had a good thermal stability. Oil displacement tests using sand-packed core showed that 14.2 % of the additional oil could be obtained over the water flood by the SP flooding.

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